



PPG LABORATORY TEST RESULTS CERTIFICATION

SALT SPRAY

PPG Industries, Inc. certifies the following performance properties for the Duranar® Coil Coating System when applied and baked on properly cleaned and pretreated substrates, according to PPG specifications:

COATING: DURANAR XLE

TEST: ASTM B117 - Salt Spray (Fog) Testing
ASTM D1654 - Evaluation of Painted Specimens Subjected to Corrosive Environments
ASTM D714 - Evaluating Degree of Blistering of Paints
ASTM D3359 - Measuring Adhesion by Tape Test

SPECIFICATION: Coated panels are placed in a Salt Fog Cabinet with a relative humidity between 95 and 98%. Salt solution concentration will be 5%

RESULTS: After 1000 hours exposure, steel panel will be rated at 6 minimum, less than 1/8" creepage from scribe and rated a Few #8 blisters on the face of the panel.
After 4000 hours exposure, aluminum panels will exhibit less than 1/16" creepage from scribe, up to a Few #8 blisters on the face.

Typical results for DURANAR® on G90 HDG are as follows:

No adhesion loss

Face - Few #8 blisters

Scribe - 8 rating, 1/32" average creepage.

May 1, 2002